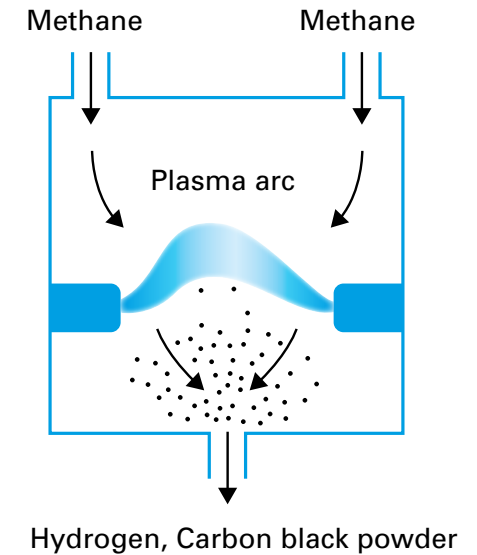
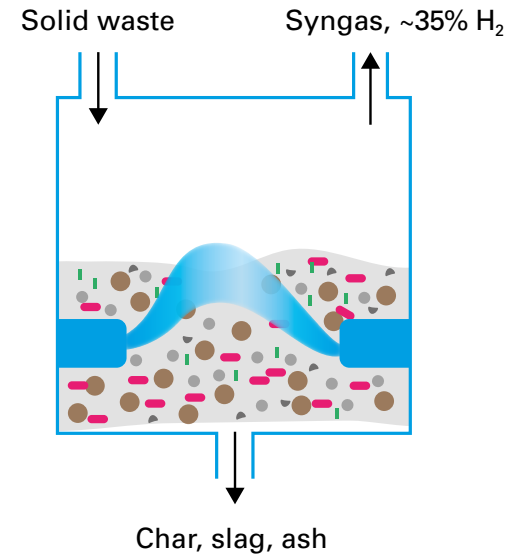
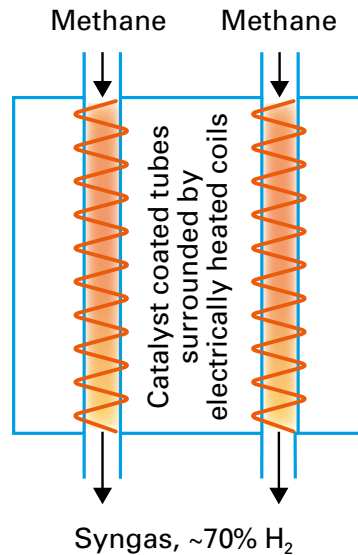


## Notes:

- Combustion-heated SMR is an alternative to electrical heating
- Thermal or catalytic methane pyrolysis are alternatives to plasma
- Steam may be added to the waste gasifier to increase hydrogen yield, if waste is very dry
- For the plasma gasification reaction stoichiometry shown, methane is used as an example hydrocarbon
- Electrolysis is an alternative electrically powered pathway to produce hydrogen from water (AEC, PEM, SOE) or syngas from steam and carbon dioxide (SOE)



| Process                   | Electrical Steam Methane Reforming (eSMR)                              | Plasma Gasification of Solid Hydrocarbons, eg waste   | Plasma Pyrolysis of Methane (Methane Cracking, Methane Splitting) |
|---------------------------|--|---|---|
| Carbon feedstock          | Natural gas, refinery gas or naphtha                                   | Municipal solid waste, dried waste water treatment sludge, biomass, waste paper, tyres, etc   | Methane from natural gas  |
| Target chemical reactions | $\text{CH}_4 + \text{H}_2\text{O} \rightarrow \text{CO} + 3\text{H}_2$ | $\text{Hydrocarbon} + \text{O}_2 \rightarrow 2\text{CO} + 4\text{H}_2$<br>$\text{Hydrocarbon} + \text{H}_2\text{O} \rightarrow \text{CO} + 3\text{H}_2$ | $\text{CH}_4 \rightarrow \text{C} + 2\text{H}_2$                  |
| Additional side reactions | $\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$  | $\text{Hydrocarbon} + 2\text{O}_2 \rightarrow \text{CO}_2 + 2\text{H}_2\text{O}$  | $2\text{CH}_4 \rightarrow \text{C}_2\text{H}_2 + 3\text{H}_2$     |
| Carbon produced as        | CO and CO <sub>2</sub>   | CO, CO <sub>2</sub> , char, slag and ash  | Carbon black powder   |
| Product gas pressure      | 15 to 40 bar   | Close to atmospheric pressure   | Close to atmospheric pressure                                     |
| Product gas temperature   | ~850 °C  | ~1000 °C  | 1500 to 2000 °C   |